HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: LCA-1

Revision Date: 22-Jul-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: LCA-1 Synonyms: None

Chemical Family: Organic hydrocarbon

Application: Solvent

Manufacturer/Supplier Halliburton Energy Services, Inc.

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Paraffinic solvent		60 - 100%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and

other central nervous system effects. May be harmful if swallowed. Combustible.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before

reuse.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek

prompt medical attention.

Ingestion Get medical attention! If vomiting occurs, keep head lower than hips to prevent

aspiration.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): 176 Flash Point/Range (C): 80 Flash Point Method: **PMCC**

Autoignition Temperature (F): Not Determined Autoignition Temperature (C): Not Determined

Flammability Limits in Air - Lower (%): 0.5 Flammability Limits in Air - Upper (%): 4.9

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam.

Special Exposure Hazards Use water spray to cool fire exposed surfaces. Closed containers may explode in fire.

Decomposition in fire may produce toxic gases.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for fire

fighting personnel.

NFPA Ratings: Health 1, Flammability 2, Reactivity 0

HMIS Ratings: Health 1, Flammability 2, Physical Hazard 0, PPE: X

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Remove ignition sources and work with nonsparking tools. Contain spill with sand or other inert materials. Scoop up and

remove.

HANDLING AND STORAGE

Handling Precautions Avoid breathing vapors. Avoid breathing mist. Wash hands after use. Launder

> contaminated clothing before reuse. Avoid contact with eyes, skin, or clothing. Ground and bond containers when transferring from one container to another.

Storage Information Store away from oxidizers. Store in a cool well ventilated area. Keep from heat, sparks,

and open flames. Keep container closed when not in use. Product has a shelf life of 24

months.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without

good cross ventilation.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational

exposure limits or if exposure is unknown, wear a NIOSH certified. European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed

by an Industrial Hygienist or other qualified professional.

Not normally needed. But if significant exposures are possible then the following

respirator is recommended:

Organic vapor respirator with a dust/mist filter.

Hand Protection Impervious rubber gloves.

Skin Protection Normal work coveralls. **Eye Protection** Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color:Clear colorlessOdor:HydrocarbonpH:Not Determined

Specific Gravity @ 20 C (Water=1): 0.813
Density @ 20 C (Ibs./gallon): 6.68

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 392
Boiling Point/Range (C): 200
Freezing Point/Range (F): -49
Freezing Point/Range (C): -45
Vapor Pressure @ 20 C (mmHg): 0.3
Vapor Density (Air=1): 7.1

Percent Volatiles:

Evaporation Rate (Butyl Acetate=1):

Solubility in Water (g/100ml):

Not Determined
Insoluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Not Determined

Not Determined

Viscosity, Kinematic @ 20 C (centistokes): 3.04

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid Keep away from heat, sparks and flame.

Incompatibility (Materials to

Avoid)

Strong oxidizers.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation. May cause chemical pneumonia. May cause central

nervous system depression including headache, dizziness, drowsiness, incoordination,

slowed reaction time, slurred speech, giddiness and unconsciousness.

Skin Contact Causes drying of the skin. May cause moderate skin irritation.

Eye Contact May cause eye irritation.

Ingestion Irritation of the mouth, throat, and stomach. Aspiration into the lungs may cause

chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness,

incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness,

tremors and convulsions.

Aggravated Medical Conditions Skin disorders. Eye ailments. Respiratory disorders.

Chronic Effects/Carcinogenicity The full refining history is known and it can be shown that the production substance is

not carcinogen, therefore the classification as a carcinogen need not apply.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: > 2000 mg/kg (Rat)

Dermal Toxicity: LD50: > 2000 mg/kg (Rabbit)

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Developmental Toxicity:

Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

DOT (Bulk)

Not restricted in accordance with the terms and conditions of 49 CFR 173.120(b)(3).

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard

Fire Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as

defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class B3 Combustible Liquids

D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

END OF MSDS